

SABIC[®] HDPE M80064S

HIGH DENSITY POLYETHYLENE

DESCRIPTION

M80064S is a UV stabilized, High Density Polyethylene injection molding grade with a narrow molecular weight distribution. It is typically used for injection molding applications where rigidity, toughness and warp resistance are required. Typical moulding conditions for SABIC[®] HDPE M80064S are: This product is not intended for and must not be used in any pharmaceutical/medical applications.

TYPICAL APPLICATIONS

M80064S is typically used for injection molded cases, crates, trays, industrial pails and other similar items.

TYPICAL PROPERTY VALUES

Revision 20181012

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
POLYMER PROPERTIES			
Melt Flow Rate			
at 190°C and 2.16 kg	8	g/10 min	ASTM D1238
Density at 23°C⁽¹⁾	964	kg/m ³	ASTM D1505
MECHANICAL PROPERTIES			
1% Secant Modulus⁽²⁾	950	MPa	ASTM D638
Tensile Strength at Yield	26	MPa	ASTM D638
Tensile Strength at Break	18	MPa	ASTM D638
Tensile Elongation at Break	>800	%	ASTM D638
Flexural Strength	42	MPa	ASTM D790
Flexural Modulus	1650	MPa	ASTM D 790
Izod Impact Strength	75	J/m	ASTM D256
Hardness (Shore D)	62	-	ASTM D2240
ESCR (100% Igepal), F50⁽³⁾	3	hrs	ASTM D1693B
ESCR (10% Igepal), F50	2	hrs	ASTM D1693B
THERMAL PROPERTIES			
Vicat Softening Point	125	°C	ASTM D1525
Brittleness Temperature	<-75	°C	ASTM D746

(1) Typical values: not to be construed as specification limits.

(2) Based on Injection molded specimens.

(3) Based on compression molded sheet

PROCESSING CONDITIONS

Typical processing conditions for M80064S are:

SABIC KSA

Melt temperature: 200 - 250°C

Mold temperature: 15 - 60°C

Injection pressure: 600 - 1000 Bar

SABIC Europe:

Melt temperature: 230 - 275 °C (450 - 525 °F)

Mould temperature: 32 - 38 °C (90 - 100 °F)

Injection pressure: 69 - 89 MPa (10000 - 13000 PSI)

HEALTH, SAFETY AND FOOD CONTACT REGULATIONS

M80064S is suitable for Food contact application. Detailed information is provided in relevant Material Safety Datasheet and for additional specific information please contact SABIC local representative for certificate.

DISCLAIMER: This product is not intended for and must not be used in any pharmaceutical/medical applications

STORAGE AND HANDLING

Polyethylene material should be stored in a manner to prevent a direct exposure to sunlight and/or heat. The storage area should also be dry and preferably don't exceed 50°C. SABIC would not give warranty to bad storage conditions which may lead to quality deterioration such as color change, bad smell and inadequate product performance. It is advisable to process PE resin within 6 months after delivery.

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